

specific applications and structures for the present invention are illustrated in the following examples.

EXAMPLES

[0125] Group I—Active Transport Examples

Example 1

[0126] A fluid removal system for use in collecting, transporting and removing fluid was formed from a flat, unstructured film adhered to a substrate. A potential was applied to enhance liquid movement across the film, with a cover layer applied over the flat film material. As seen in FIGS. 7a and 7b, the flat unstructured film was formed from a flat polyethylene film 150, adhered to a substrate 152 with a double-sided pressure sensitive adhesive and covered by a linoleum cap layer 154 (the cap layer 154 was not adhered to the film 150, just laid over it). A potential was provided by drawing a vacuum (six inches mercury) through a vacuum system 156 which included apertures 158, conduits 160, and a collection reservoir 162 and a vacuum pump 164. The vacuum allowed for continuous desiccation of the area under the film 150 to aid in collecting fluids spills thereon. The area tested was approximately 18 inchesx36 inches, with ten drains or apertures 158 aligned in two rows, and spaced approximately 2 inches apart in each row. Each aperture 158 was 0.25 inch in diameter, while the conduits 160 had an ID of 0.375 inch. The distance between apertures and the size of the apertures can be maximized, depending on the strength of the vacuum potential applied.

[0127] The system of FIGS. 7a and 7b was tested by aligning the film 150 horizontally, and then by spilling 200 milliliters of water bearing red food coloring thereon. The system (substrate 152, film 150 and cap layer 154) was intended to simulate a flooring assembly on an airplane, and was tipped to one side for a short time period (such as side 154a) to simulate its orientation during landing or take-off of the airplane. There were no holes in the linoleum cap layer 154, so water disposed thereon went under the linoleum at its edges. In 10 minutes, 150 ml. of the water was collected in the liquid reservoir 162 (a 75% fluid removal and collection rate).

Example 2

[0128] A fluid removal system for use in collecting, transporting and removing fluid was formed from a fluid transport tape adhered to a substrate. This system was evaluated for use aerospace applications, and specifically for installation in airliner galley and lavatory applications (e.g., sub-floors). The test arrangement of Example 2 was identical with that of Example 1 except for the substitution of a fluid control film for the flat polyethylene film 150. The fluid transport tape had a structured surface, and was formed of the material and configuration of the film 138 shown in FIG. 2i. A potential was applied across the fluid transport tape to enhance liquid movement, and a suitable cover was placed over the microstructured surface. The fluid transport tape was adhered by pressure sensitive adhesive to the passenger level flooring substrate. The adhesive comprised 65:35 2-ethylhexylacrylate (EHA): isobornylacrylate (IBOA), applied in a layer of about 2 mil. thickness. The suitable cover was again a cap layer of linoleum (unadhered to the fluid transport tape). Floor drains or apertures were installed

and a vacuum (six inches mercury) applied. The vacuum allows for continuous desiccation of the area under the linoleum or carpet, and aids in collecting fluids spills. This system, as configured and tested, is illustrated in FIGS. 8a and 8b.

[0129] Fluid transport tape 170 was adhered to the flooring substrate 172 by the pressure sensitive adhesive, and covered by the cover 174. A liquid removal system 176 had apertures 178 in the fluid transport tape 170 and the substrate 172, fluidly connected to conduits 180, which in turn were connected to a liquid reservoir 182 and vacuum pump 184. The structured surface of the tape 170 included a plurality of grooves or channels 175 (FIG. 8b), wherein at least some of the channels 175 were in fluid communication with the apertures 178.

[0130] The Example 2 system was tested for fluid removal by aligning it horizontally and spilling 200 milliliters of red water on the system. The system was again briefly tipped, such as toward side 174a, and in 10 minutes, 170 ml. of the water was collected in the liquid reservoir 182 (an 85% removal and collection rate).

Example 3

[0131] The fluid removal system illustrated in FIGS. 8a and 8b was modified by applying absorbent strips on top of the microstructured film and perpendicular to the channels. The system was otherwise as shown in FIG. 8a, and as modified in FIG. 9. Absorbent strips 185 were placed on top of the structured surface of the microstructured film 170 (under the cap layer 174) and perpendicular to the channels 175 thereon. The absorbent strips 185 connected the apertures 178 and allowed liquid to flow to the apertures from adjacent channels 175. Each strip was approximately 0.5 inch by 16 inches, and the material used in this example to connect the apertures was a paper cloth available from Kimberly-Clark Corporation, Irving, Tex., under the name WYPALL®. However, each strip could be formed from another paper product, cloth, a porous filter, sponge, spun bound, nonwoven or other similar material (i.e., any material that has sufficiently small pore size to induce capillary wicking of the liquid).

[0132] The system of FIG. 9 was tested for fluid removal by aligning it horizontally, spilling 170 milliliters of red water on the system and briefly tipping it. In 10 minutes, 155 ml. of water was collected in the liquid reservoir 182 (a 91% removal and collection rate).

Example 4

[0133] A fluid removal system set up such as shown in FIG. 8a was again tested, except that post-production embossed cross-channels were formed in the structured surface of the fluid transport tape. The cross-channels were formed using the edge of a heated metal plate of 0.1875 inch thickness (resulting in cross-channels approximately 0.125 inch wide), although a heated wire, hot knife or some other means for melting or embossing a cross-channel 187 (FIG. 10) in the structured surface 170 would suffice. The cross-channels 187 were formed after the fluid transport tape 170 was adhered to the substrate 172, and the cross-channels 187 extended perpendicular to the liquid transport film channels 175, as seen in FIG. 10. The purpose of the cross-channels